

SME's Specification for Services/Works/Supplies
Invitation to Tender

Bloomsbury Glass Ltd through the BEAS Programme are seeking a quotation for:

Fully Automated Insulated Glazing Unit (IGU) Manufacturing Line

Manufacturing sizes required

Min size: 300x300 (or less)

Max size: 3000x2000 (or above)

Min thickness: 14mm (or less)

Max thickness: 48mm (or above)

Machine requirements

Infeed conveyor (manual loading)

Automated washer

Automated primary sealing (+ shapes)

Automated gas press

Automated secondary sealing (+ shapes)

Outfeed conveyor (manual offloading)

Double and Triple Glazing capability

Output: Minimum 40 units per hour (based on 1m² size)

Delivery schedule

Commission by no later than November 2026

Criteria	Weighting
Price	25%
Speed of Delivery	25%
Customer Relationship	25%
Reliability	25%

If you wish to apply please send a written/typed quotation document which addresses the specification to
Dr Inderjit Rama i.rama@bloomsburyglass.co.uk

If you require further information please contact: Dr Inderjit Rama T: 0121 725 3000

Closing Date: 1700pm on 14th August 2026